

Residential Doors

Model: Ribbed

Series Classic R-26

I. General

A. Work Included

The doors will be Model R26 Ribbed as manufactured by Midland Garage Door Mfg. Co.

B. Other Work

Related structure work, opening preparation, field painting and electrical work etc. falls into the responsibility of other trades.

II. Product

A. Sections

Sections will be roll-formed, hot dipped, galvanized G40 (minimum), a minimum yield strength of 33,000 psi, complying with ASTM A653 and ASTM A924. 26 ga. exterior sheet steel. Ribbed design, six shallow and two deep ribs. Embossed pebble textured exterior surface. Sections will be a thickness of 2". Door sections will have a tongue and groove meeting rails to form weathertight joints.

B. Insulation (Optional)

Insulation will be rigid expanded polystyrene free of CFCs and HCFC's. Insulation will have a calculated R-Value of 7.0 and U-Value of 0.143 complying with ASTM A236. Insulation material complying with ASTM E84 flame-spread and smoke-developed.

C. Glazing (Optional)

Standard 1/8" un-insulated or 1/2" insulated DSB clear float glass. Window lite sizes 24 x 5 and 24 x 12..

D. Windload

Doors will be designed to meet or exceed industry standards for windloads (ANSI/DASMA 102-1996), uniform pressure (velocity pressure) of 20lb/sq. ft. acting inward and outward. Deflection of door in the horizontal position will not exceed 1/120 of the door width. Consult factory for unusual requirements.

E. Hardware

Hinges and fixtures will be G-60 galvanized steel complying with ASTM A36 and ASTM A123. Standard ultra quiet nylon rollers. Roller sizes will be adequate for design requirements and limitations.



F. Stiles

End and intermediate stiles will be 18 ga. steel. Riveted and welded to the section. End stiles will be a channel-shaped to 2" deep.

G. Track

Track 2" bracket or angle mounted depending upon door size and requirements.

H. Spring Counterbalance

Counterbalance shall be oil tempered, helical wound torsion springs complying with ASTM A229, mounted on a ball bearing cross header shaft engineered to comply with ANSI/DASMA 102-1996. Long life springs of 25,000, 50,000 or 100,000 cycles may be specified. Galvanized aircraft type lifting cables with a safety factor of 8 to 1.

I. Lock

Lock will be standard interior mounted slide lock. (Optional residential exterior keyed handle lock assembly and mini-warehouse locks are available).

J. Weatherseals

Bottom weatherstrip will be U'd shape astragal fastened to the bottom of the door with an extruded aluminum holder for an effective seal at the sill. Optional jamb and header flexible vinyl weatherstripping.

K. Finish

Exterior finishes will be 1-mil thick, two-coat, baked-on polyester (.8 mil) top coat, over primer (.2 mil) on galvanized coating. Colors; Brown and White.

L. Operation

Operation will be by manual pull rope. Optional electric operators are available.

III. Execution Installation

Doors should be installed in compliance with Midland Garage Door Mfg. Co. instructions by authorized Midland Garage Door Installation Professionals.



Exterior and Interior